

# Investigation Report for Misalign Glue of Superflex PKC404B-B Motor Inner Box

CONTROL No:	IRF - 0002			REJECT PERCENTAGE:	1.50%
REJECT QTY:	60	LOT QTY:	4000		

DIRECT CAUSE	W1	SD1800 operator encounter random problem in misalignment during folding of this item.
	W2	They need to Pre-fold (Hilutin) the item because of Wide Gap.
	W3	There's a factor that during diecut, when creasing blade hit the grain direction line which is a hard portion it result in misalignment during folding in SD1800 process.

INDIRECT CAUSE (OUTFLOW)	W1	SD1800 catcher operator didn't notice the misalign glue since its occurs randomly with only 1.50%.
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## PRODUCTION ACTION PLAN

IMMEDIATE ACTION	Orient and aware the SD1800 operator regarding this issue.	PIC:	Production Leaders	TARGET DATE:	240614
CORRECTIVE ACTION	<p>Improve the creasing line by applying a creasing matrix, even the creasing blade hits the grain direction line it will not result in misalignment during folding due to creasing matrix.</p> <p>Corrective Action apply after finish the replacement of Eterna die-chase spring.</p>	PIC:	Production Leaders & Tooling	TARGET DATE:	240715

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